

GS10 (G025)

PARTS CATALOG

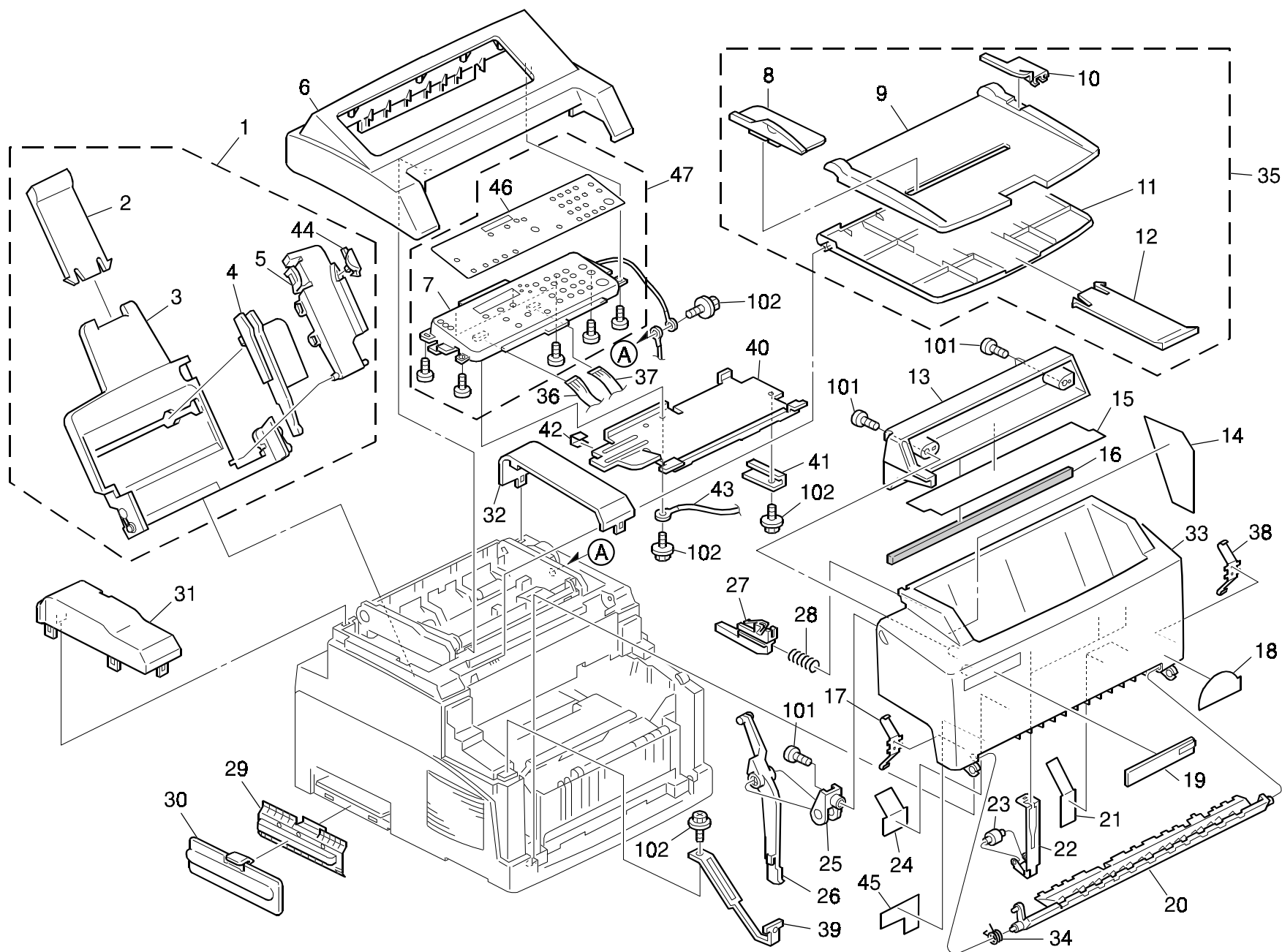
INTRODUCTION

This chapter instructs you the numbers and names of parts on this machine.

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1.EXTERIOR 1 (G025)

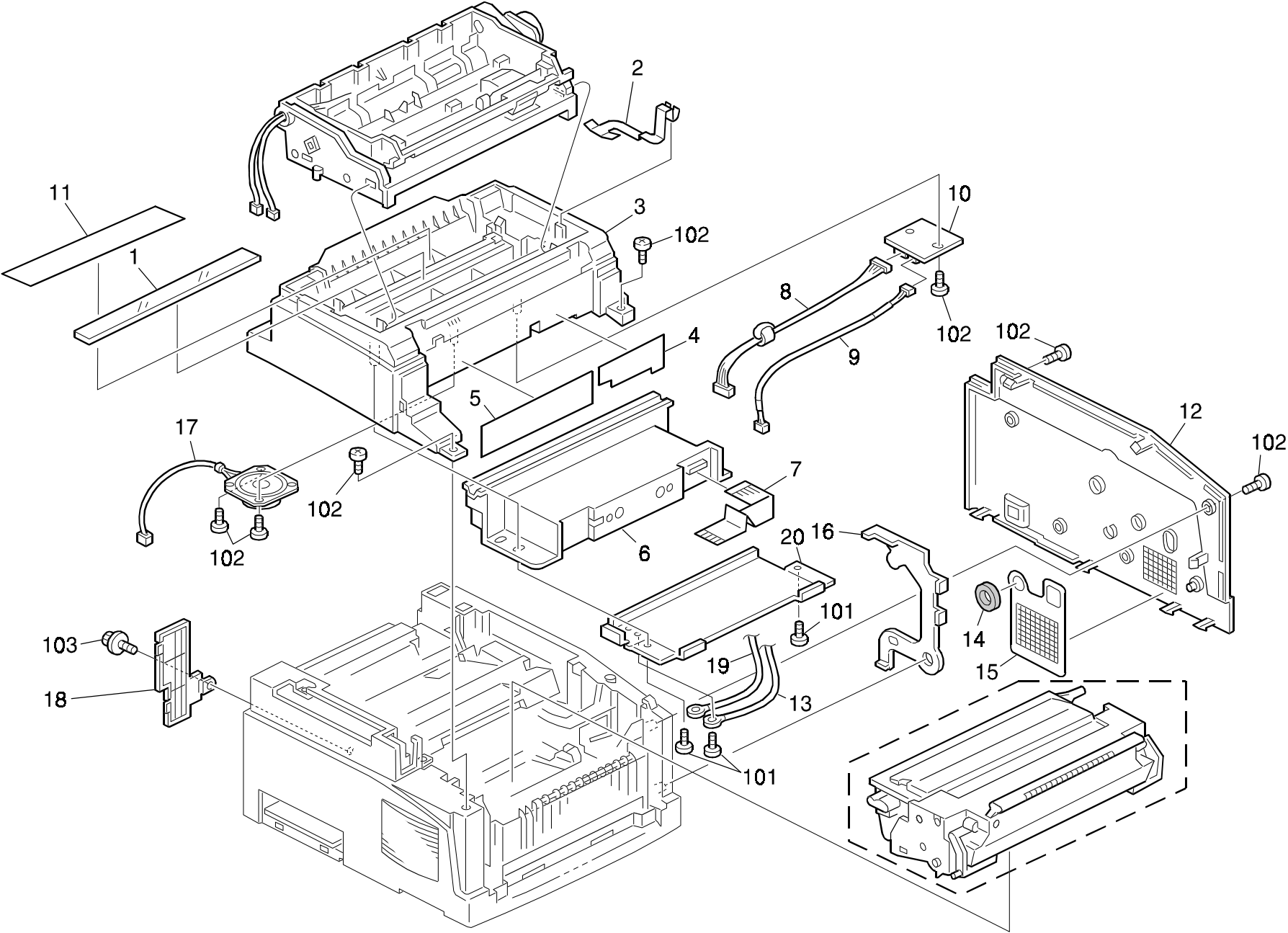


1.EXTERIOR 1 (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 3203	Paper Tray Assy	1
2	G025 2463	Document Tray - Extension	1
3	G025 3006	Paper Tray	1
4	G025 3007	Paper Guide	1
5	G025 3029	Auxiliary Paper Tray	1
6	G025 1451	Bracket - Operation Panel	1
7	G027 1451	Operation Panel Assy	1
8	G025 2462	Document Guide	1
9	G025 2460	Paper Tray - Top	1
10	G025 2459	Document Guide Plate - Upper	1
11	G025 2461	Paper Tray - Back	1
12	G025 2463	Document Tray - Extension	1
13	G025 1165	Lower Bracket	1
14	G025 1235	Decal - Warning - Heat	1
15	G025 1164	Seal - Cover	1
16	G025 1166	Seal - Lower Bracket	1
17	G025 1213	Plate Spring - Left	1
18	AA00 1389	Large Decal - Energy Star	1
19	G025 1219	Model Name Plate RIC	1
20	G025 4552	Paper Exit Changer	1
21	G025 2476	Polyester Film	2
22	G025 4534	Pressure Plate - Exit Roller	3
23	G025 4535	Roller	3
24	G025 2475	Polyester Film	1
25	G025 2466	Bracket Exit Changer Actuator	1
26	G025 2467	Actuator - Paper Exit Changer	1
27	G025 2465	Lever - Paper Exit Changer	1
28	G025 2468	Coil Spring - Actuator	1
29	G025 1178	Simm Shield Plate	1
30	G025 1176	Simm Cover	1
31	G025 2431	ADF Left Cover	1
32	G025 2432	ADF Right Cover	1
33	G025 2433	Front Cover - GS	1
34	G025 2477	Spring - Exit Exchange Plate	1
35	G025 2521	Document Tyay Assy	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G025 5054	FFC Harness - Operation Panel 1	1
37	G025 5055	FFC Harness - Operation Panel 2	1
38	G025 1212	Plate Spring	1
39	G025 2479	Strap - Cover Open	1
40	G025 1455	Shield Plate - Operation Panel - GS	1
41	G025 1456	Stopper - Shield Plate	1
42	G025 1457	Polyester Film - Operation Panel	1
43	G025 5063	Ground Wire - OPU Ground Plate - GS	1
44	G025 3039	Side Fence:- Auxiliary Paper Tray	1
45	G025 2478	Polyster Film	1
46	G027 1452	Operation Panel Sheet - English	1
47	G027 1450	Operation Panel Assy - English	1
101	0452 3008B	Tapping Screw - M3x8	
102	0451 3006B	Tapping Screw - M3x6	

2.EXTERIOR 2 (G025)

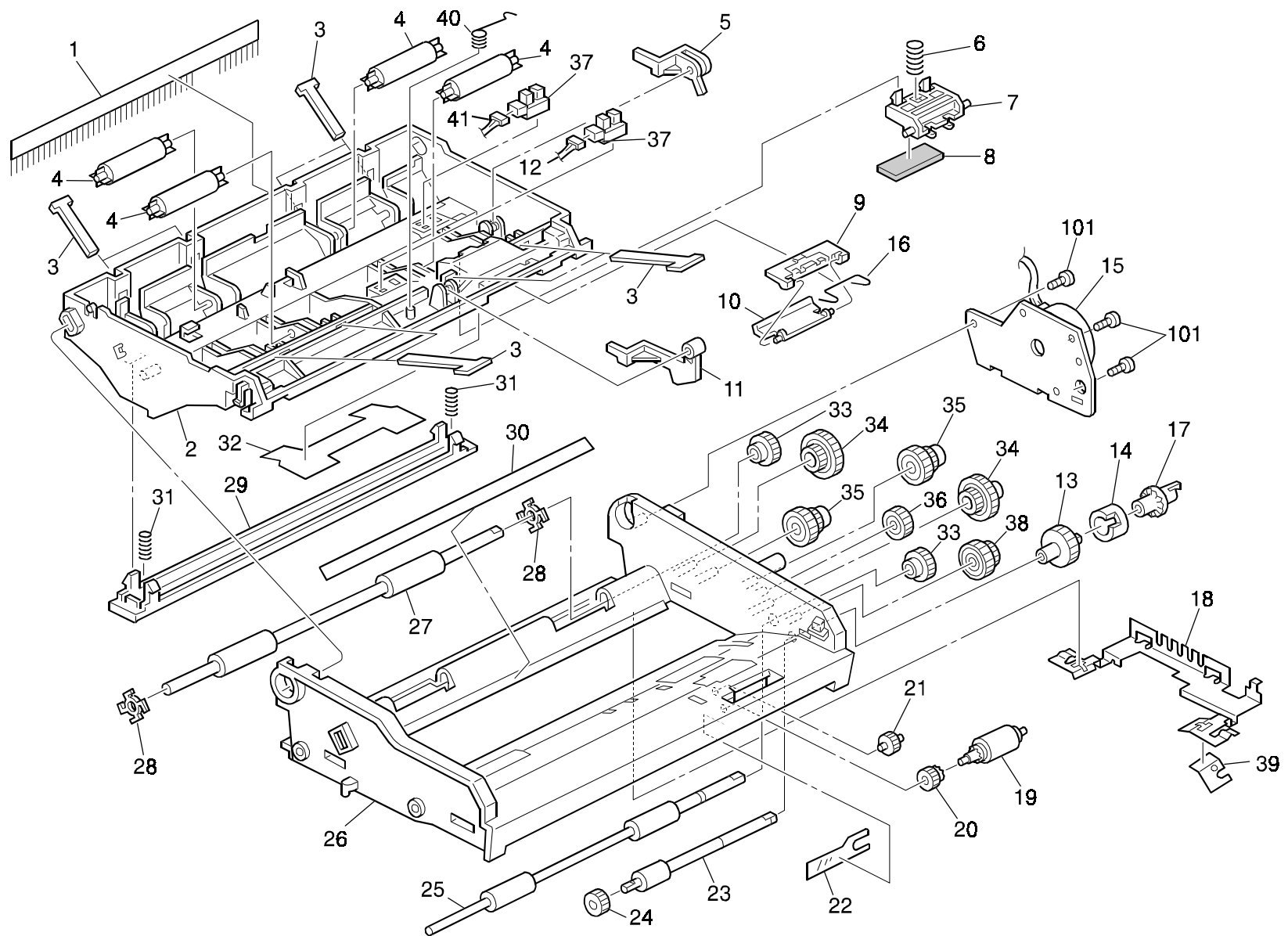


2.EXTERIOR 2 (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 2470	Exposure Glass - GS	1
2	G025 2437	Ground Plate - Document Feed Roller	1
3	G025 2430	Upper Cover - GS	1
4	G025 1316	Decal - Motor - GS	1
5	G025 1220	Decal - Supply	1
6	G025 1900	CCD Unit	1
7	G025 5071	FFC Harness - CCD-SJB	1
8	G025 5051	Relay Harness - CCD - GS	1
9	G025 5056	Relay Harness - CCD - GS	1
10	G025 6051	PCB - SJB	1
11	G025 2561	Guide Mylar	1
12	G025 1308	Left Cover - GS	1
13	G025 5062	Ground Wire - CCD Ground Plate - GS	1
14	G025 1322	Seal - Cover	1
15	G025 1321	Switch Guard	1
16	G025 1173	Actuator - Interlock Switch	1
17	G025 1211	Speaker - GS	1
18	G025 1214	NCU Cover	1
19	G025 5061	Ground Wire - ADF - GS	1
20	G025 1910	Shield Plate - CCD	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3010B	Tapping Bind Screw - M3x10	
102	0452 3008B	Tapping Screw - M3x8	
103	0451 3006Z	Tapping Screw - M3x6	

3.DF UNIT (G025)

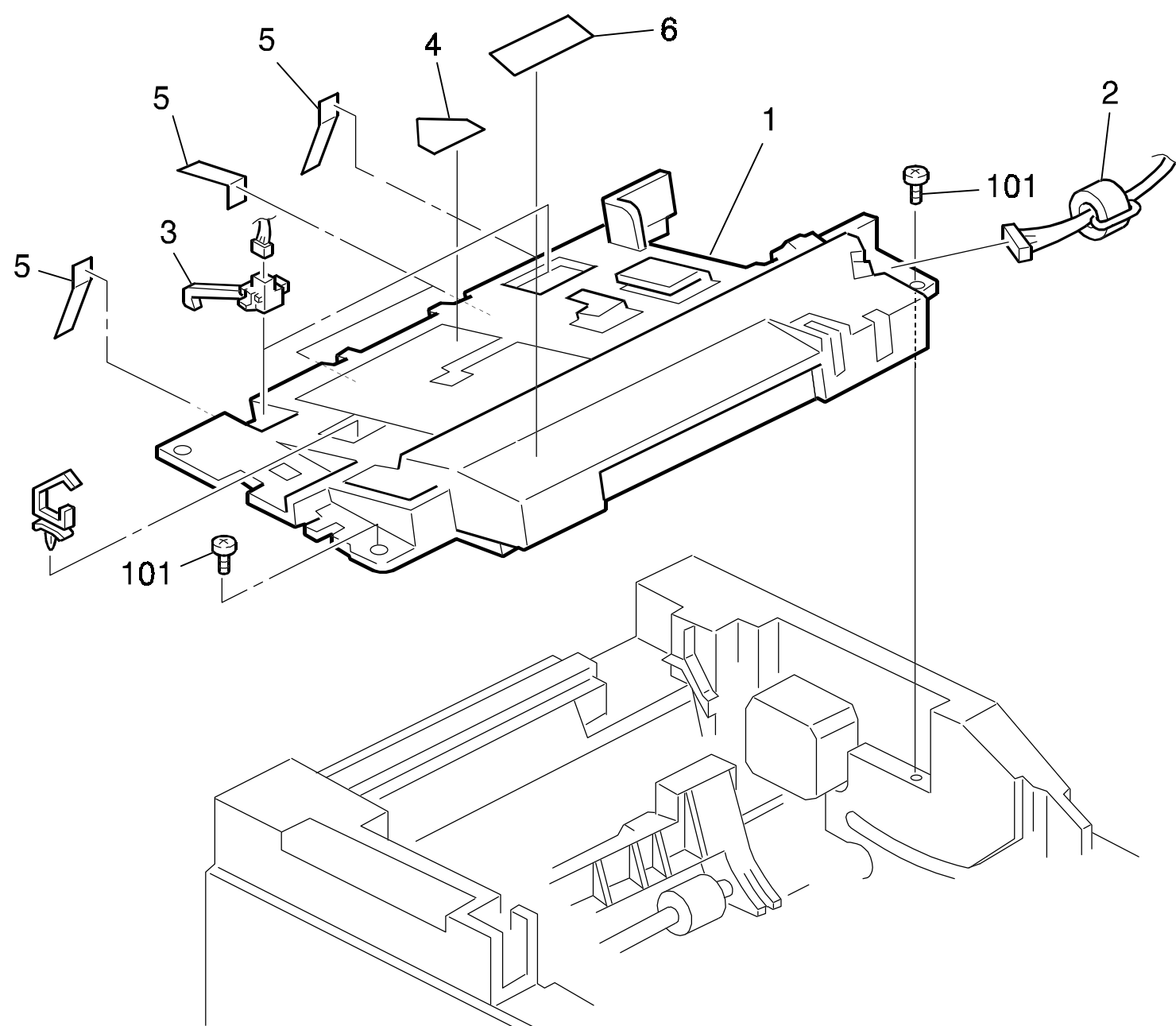


3.DF UNIT (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 2485	Antistatic Brush	1
2	G025 2405	ADF Upper Frame	1
3	G025 2457	Plate Spring - Roller	4
4	G025 2469	Guide Roller	4
5	G025 2452	Actuator - Registration Sensor	1
6	G025 2562	Coil Spring - Separation Pad	1
7	G025 2497	Separation Pad Holder	1
8	G025 2498	Separation Pad	1
9	G025 2480	Bracket - Pick-up Pressure Plate	1
10	G025 2481	Pick-up Pressure Plate	1
11	G025 2451	Actuator - Document Sensor	1
12	G025 5052	Harness - S1 Sensor - GS	1
13	G025 2448	Gear 39z	1
14	G025 2560	Movable Ratchet - Feed Roller	1
15	G025 2418	ADF Motor - DC24V 0.29A	1
16	G025 2563	Spring - Pick-up Pressure	1
17	G025 2450	Ratchet - Feed Roller	1
18	G025 2436	Ground Plate - R1/R2 Roller	1
19	G025 2494	Document Pick-up Roller	1
20	G025 2439	Gear 20z	1
21	G025 2442	Gear 19z	1
22	G025 2438	Pressure Plate - Pick-up Roller	1
23	G025 2444	Document Feed Roller	1
24	G025 2443	Gear 23z	1
25	G025 2453	R1 Roller	1
26	G025 2406	ADF Base Frame	1
27	G025 2454	R2 Roller	1
28	G025 2458	Exit Fingers	2
29	G025 2508	Upper Plate - Document Guide	1
30	G025 2488	Polyester Film	1
31	G025 2472	Coil Spring - Guide Plate	2
32	G025 2407	Guide Mylar	1
33	G025 2455	Gear 23z	2
34	G025 2413	Coupled Gear - 22/43z	2
35	G025 2412	Coupled Gear - 22/37z	2

Index No.	Part No.	Description	Q'ty Per Assembly
36	G025 2415	Gear - 27Z	1
37	AW02 0075	Photointerruptor	2
38	G025 2414	Coupled Gear - 25/33z	1
39	G025 2489	Cover - Ground Plate	1
40	G025 2486	Spring - Document Sensor Actuator	1
41	G025 5053	Harness - S2 Sensor - GS	1
101	0452 3008B	Tapping Screw - M3x8	

4.LASER UNIT (G025)

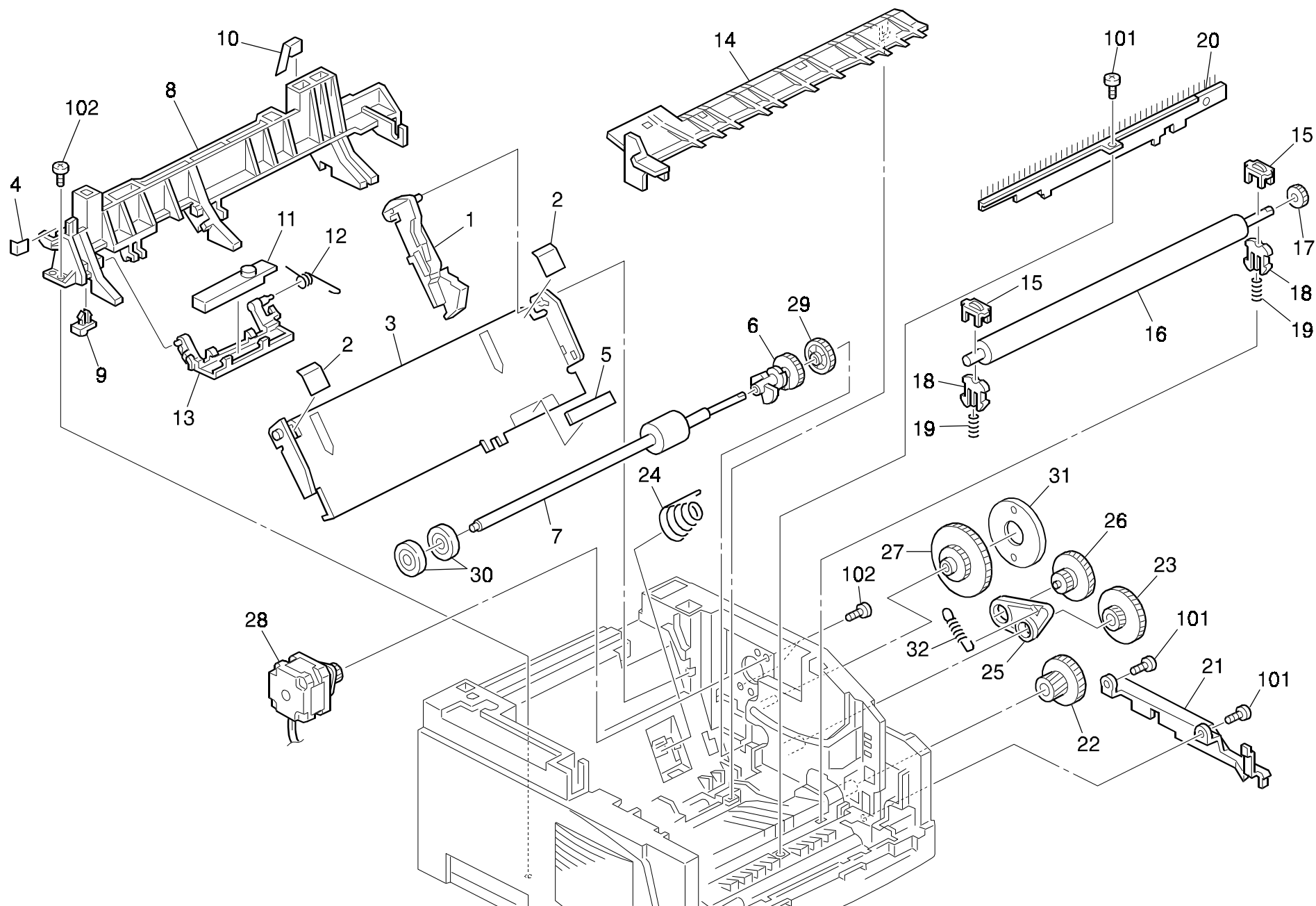


4.LASER UNIT (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 1849	Laser Unit Assy	1
2	G025 5032	Harness - Laser Unit	1
3	G025 5001	Paper Size Sensor	1
4	G020 1917	Decal - LD	1
5	G025 3038	Poliester Film	4
6	G020 1918	Decal - Laser Diode (230V)	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0452 3010B	Tapping Bind Screw - M3x10	

5.TRANSPORT SECTION 1 (G025)



5.TRANSPORT SECTION 1 (G025)

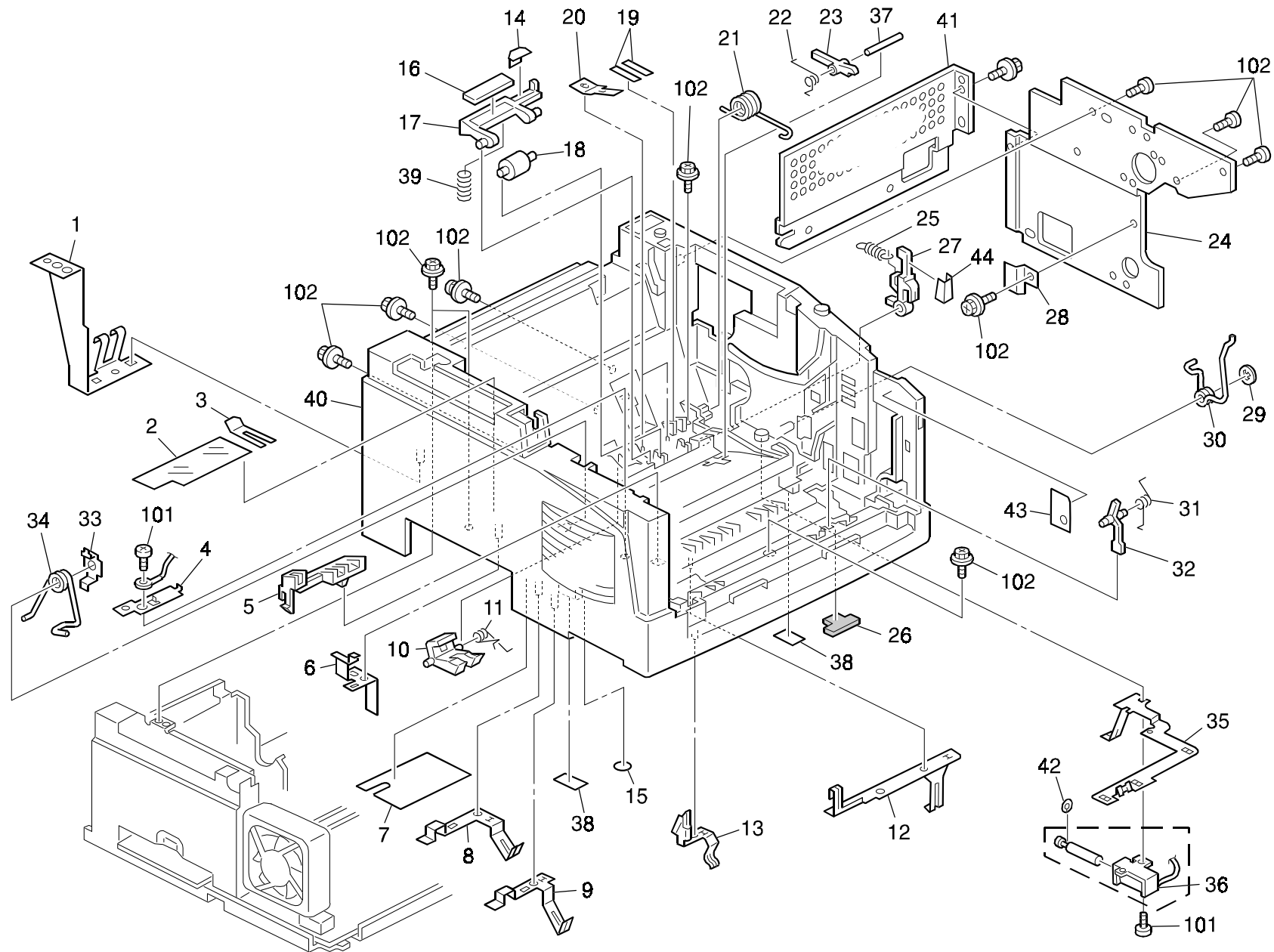


Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 3018	Left Bracket - Bottom Plate	1
2	G025 3035	Polyester Film	2
3	G025 3005	Bottom Plate - Paper Pick-up	1
4	G025 3042	Harness Stopper - Tonner End	1
5	G025 3009	Bottom Plate Pad	1
6	G025 3010	Paper Pick-up Cam	1
7	G025 3002	Paper Feed Roller	1
8	G025 3001	Paper Pick-up Bracket	1
9	G025 3034	Bushing - Paper Pick-up Bracket	1
10	G025 3025	Polyester Film	1
11	G025 5000	Toner End Sensor	1
12	G025 3102	Spring - Toner End Sensor	1
13	G025 3101	Bracket - Toner End Sensor	1
14	G025 1117	Guide Plate - Paper Feed	1
15	G025 3407	Bushing - Transfer Roller	2
16	G025 3410	Transfer Roller	1
17	G025 3405	Gear 28z	1
18	G025 3403	Transfer Roller Bracket	2
19	G025 3404	Spring - Transfer Roller	2
20	G025 1145	Antistatic Brush	1
21	G025 1186	AC Harness Cover	1
22	G025 1303	Coupled Gear - 23/54z	1
23	G025 1302	Coupled Gear - 23/41z	1
24	G025 3008	Coil Spring - Paper Pick-up	1
25	G025 1311	Release Lever - Paper Feed	1
26	G025 1307	Coupled Gear - 21/46z	1
27	G025 1301	Coupled Gear - 32/105z	1
28	G025 1320	Main Motor - DC24V 0.7A	1
29	G025 3011	Gear 41z	1
30	G025 3003	Roller	2
31	G025 1319	Wheel - Coupled Gear - 32/105z	1
32	G025 3028	Coil Spring - Paper Pick-up Roller	1



Index No.	Part No.	Description	Q'ty Per Assembly
101	0957 3006B	Screw - M3X6	
102	0452 3008B	Tapping Screw - M3x8	

6.TRANSPORT SECTION 2 (G025)

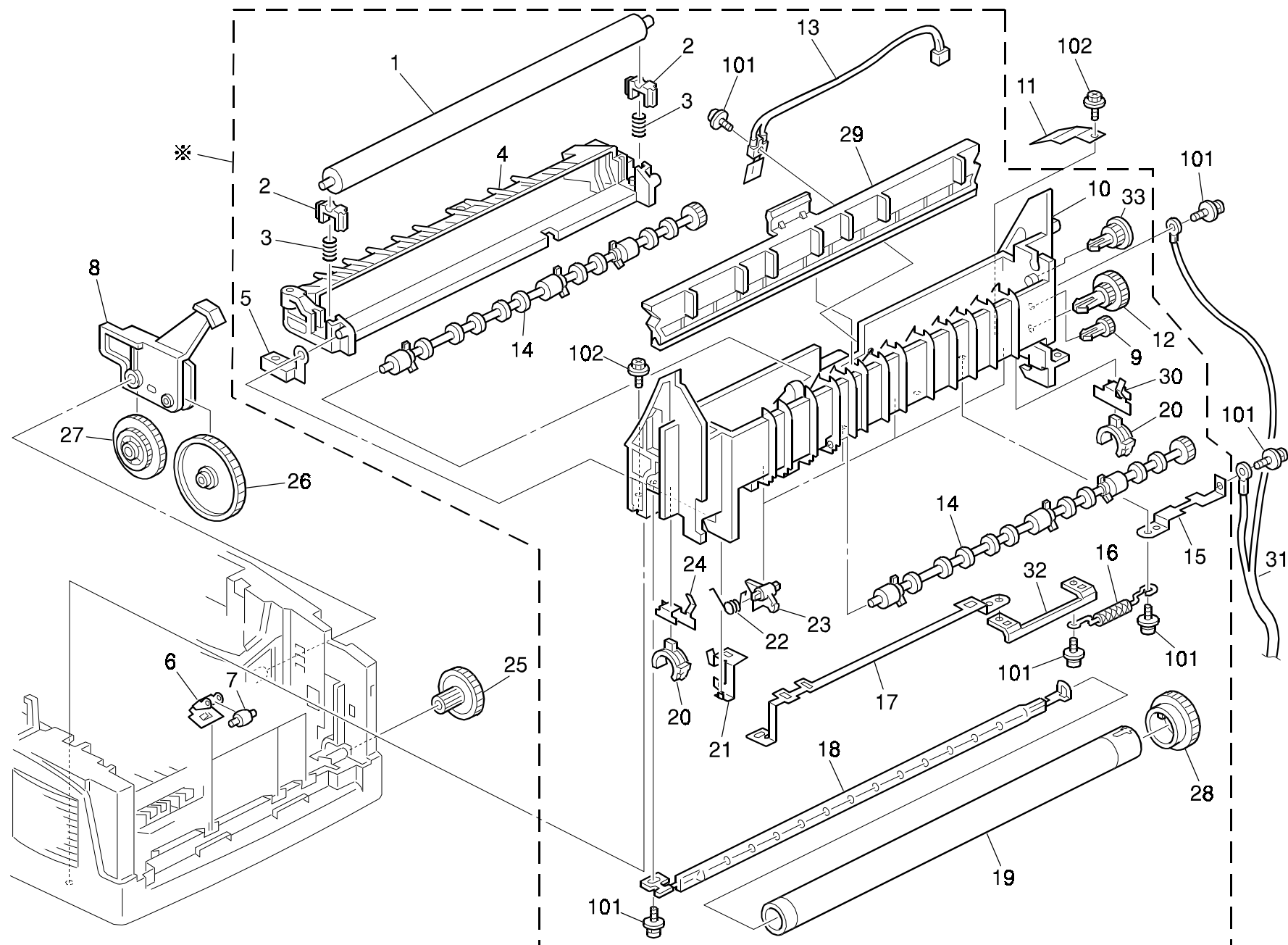


6.TRANSPORT SECTION 2 (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 1149	Terminal - Ground	1
2	G025 3031	Polyester Film	1
3	G025 3033	Polyester Film	1
4	G025 1148	Terminal - Transfer - New	1
5	G025 1159	Terminal Cover	1
6	G025 1151	Ground Plate - Paper Feed	1
7	G025 1184	Terminal Shield	1
8	G025 1154	Terminal - Toner Supply	1
9	G025 1153	Terminal - Development	1
10	G025 3017	Stopper - Paper Pick-up	1
11	G025 3030	Spring - Paper Pick-up Stopper	1
12	G025 1155	Terminal - Charge	1
13	G025 1152	Ground Plate - Fusing Unit	1
14	G025 3040	Polyester Film	1
15	G025 1203	Polyester Film	1
16	G025 3023	Paper Separation Pad	1
17	G025 3022	Bracket - Paper Separation Pad	1
18	G025 3012	Roller	1
19	G025 3032	Polyester Film	2
20	G025 3013	Plate Spring - Roller	2
21	G025 3014	Torsion Spring - Paper Pick-up Cam	1
22	G025 3049	Spring - Paper Pick-up Sensor	1
23	G025 3047	Actuator - Paper Pick-up Sensor	1
24	G025 1314	Motor Bracket	1
25	G025 3016	Coil Spring - Actuator	1
26	G025 4516	Cushion - Sensor Actuator	1
27	G025 3061	Actuator - Paper Pick-up Cam	1
28	G025 1197	Thermistor Harness Cover	1
29	G025 1160	Ring M6	1
30	G025 1157	Spring - Cartridge Lock	1
31	G025 4543	Spring - Exit Sensor Actuator	1
32	G025 4515	Actuator - Paper Exit Sensor	1
33	G025 1158	Spring Stopper	1
34	G025 1150	Grounding Spring - Cartridge	1
35	G025 3037	Ground Plate - DC Solenoid	1

Index No.	Part No.	Description	Q'ty Per Assembly
36	G025 5009	DC Solenoid	1
37	G025 3048	Shaft - Paper Pick-up Sensor	1
38	G025 1202	Polyester Film	2
39	G025 3019	Spring - Paper Separation Pad	1
40	G025 1110	Main Frame - GS	1
41	G025 1315	Motor Bracket 2	1
42	G025 3043	Solenoid Slider	1
43	G025 1118	Fusing Unit Spacer	1
44	G025 3062	Decal - Release Cam	1
101	0452 3008B	Tapping Screw - M3x8	
102	0451 3006B	Tapping Screw - M3x6	

7.FUSING UNIT (G025)

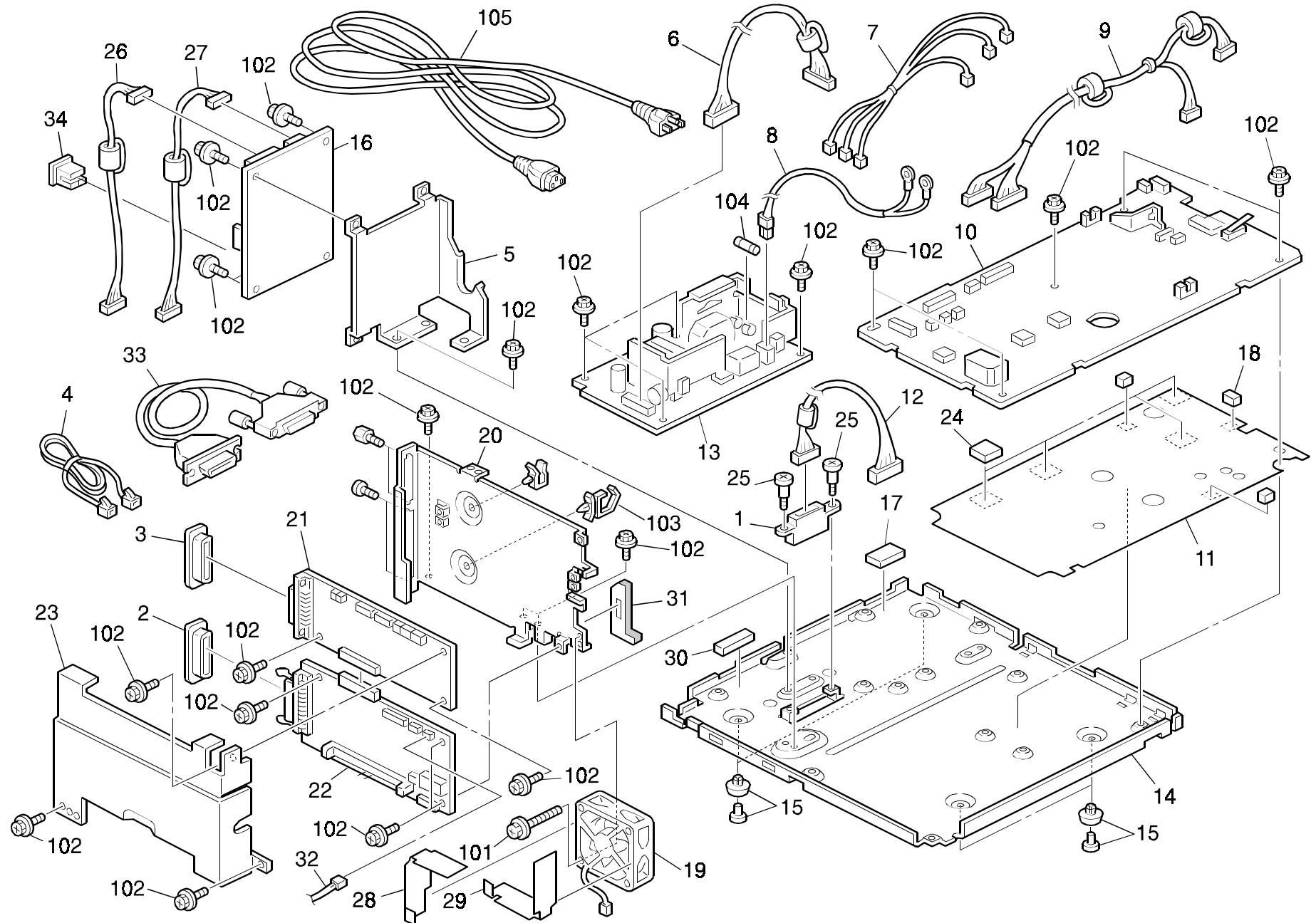


7.FUSING UNIT (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
*	G025 4621	Fusing Unit - GS Europe	1
1	G025 4701	Fusing Pressure Roller - 20	1
2	G025 4506	Bushing - Pressure Roller	2
3	G025 4712	Coil Spring - Pressure Roller - 20	2
4	G025 4510	Upper Bracket - Fusing Unit	1
5	G025 4542	Guide Plate - Pressure Roller	1
6	G025 4715	Pressure Plate - Paper Exit Roller	3
7	G025 4535	Roller	3
8	G025 1310	Release Lever - Fusing	1
9	G025 4528	Gear - 15Z	1
10	G025 4509	Upper Bracket - Fusing Unit	1
11	G025 1197	Thermistor Harness Cover	1
12	G025 4704	Coupled Gear 17/24z	1
13	G025 5002	Thermistor	1
14	G025 4536	Paper Exit Roller	2
15	G025 4719	Right Terminal - Thermofuse - 20	1
16	G025 4521	Thermofuse 169°C	1
17	G025 4713	Left Terminal - Thermofuse - 20	1
18	G025 4771	Fusing Lamp - 230V - 20	1
19	G025 4700	Hot Roller - 20	1
20	G025 4703	Bushing - Hot Roller - 20	2
21	G025 4716	Ground Plate - Hot Roller - 20	1
22	G025 4546	Spring - Pick-off Pawl	4
23	G025 4710	Pick-off Pawl - Fusing - 20	4
24	G025 4718	Hot Roller Stopper - Left - 20	1
25	G025 1325	Coupled gear - 53/21z	1
26	G025 1324	Gear 57z	1
27	G025 1323	Coupled gear - 41/38z	1
28	G025 4708	Gear - 40Z	1
29	G025 4524	Cleaning Felt Assy	1
30	G025 4717	Hot Roller Stopper - Right - 20	1
31	G025 5034	Harness - Fusing Lamp	1
32	G025 4714	Center Terminal - Thermofuse - 20	1
33	G025 4529	Gear - 15Z	1

Index No.	Part No.	Description	Q'ty Per Assembly
101	0957 3006B	Screw - M3X6	
102	0452 3008B	Tapping Screw - M3x8	

8.ELECTRICAL SECTION (G025)

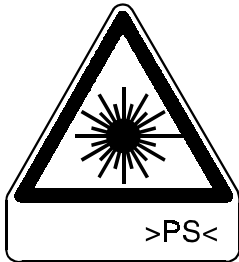
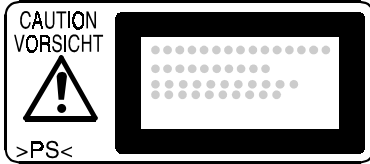
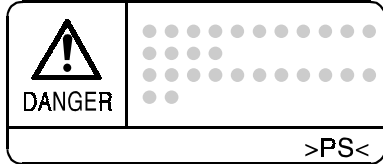
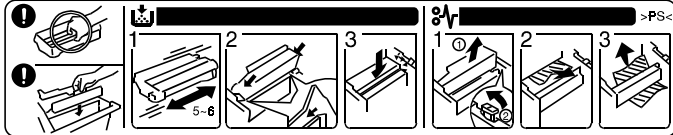
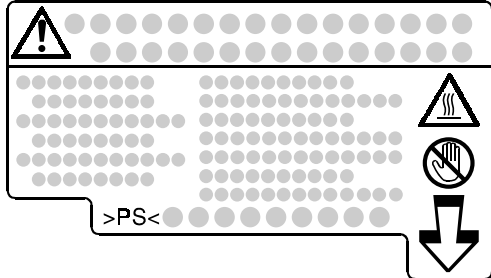
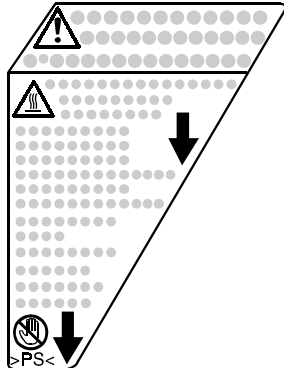
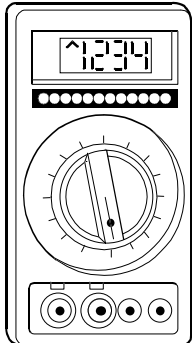
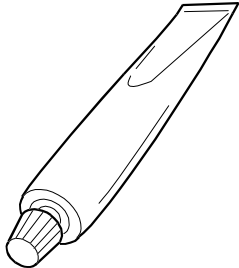
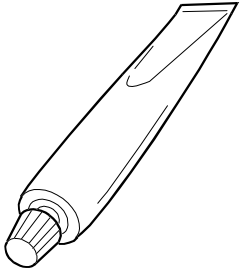


8.ELECTRICAL SECTION (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	G025 1183	Connector - Paper Feed Unit	1
2	G025 1206	XIO Connector Cover	1
3	G025 1205	Scanner Connector Cover	1
4	H523 5350	Telephone Cable - LFO	1
5	G025 1170	NCU Bracket	1
6	G025 5033	Harness - PC - Main	1
7	G025 5004	Harness - Sensors	1
8	G025 5034	Harness - Fusing Lamp	1
9	G025 5032	Harness - Laser Unit	1
10	G027 6031	PCB - MCB2 - GS	1
11	G025 1181	Shield - PCB - MCB	1
12	G025 5038	Harness - Option	1
13	G025 5011	Power Supply Unit - 230V	1
14	G025 1140	Bottom Plate	1
15	G027 1180	Rubber Foot - GF	4
16	5488 6051	PCB - NCU - HE-2T	1
16	5488 6071	PCB - NCU - France	1
17	G025 1209	Seal - Connector	1
18	G025 1208	PCB Spacer	1
19	G025 5049	Fan Motor	1
20	G025 1172	PCB Bracket	1
21	G025 6012	PCB - SPCB - GS	1
22	G025 6000	PCB - Control Board	1
23	G025 1174	NCU Shield Plate	1
24	G025 1185	PCB Spacer	3
25	G025 1179	Shoulder Screw	2
26	G025 5039	Harness - NCU1-15p	1
27	G025 5040	Harness - NCU2 - 5p	1
28	G025 1190	Seal - Fan Motor - 1	1
29	G025 1191	Seal - Fan Motor - 2	1
30	G025 1210	NCU Spacer	1
31	G025 1192	Seal - Fan Motor Bracket	1
32	G025 5070	Relay Harness - Speaker	1
33	G025 5080	Interface Cable - IEEE1284	1
34	H504 4901	Cap - Telephone Socket	2

Index No.	Part No.	Description	Q'ty Per Assembly
101	0453 030B	Tapping Screw - M3x30	
102	0451 3006B	Tapping Screw - M3x6	
103	1105 0310	Harness Clamp - LWS-1S	
104	1107 0879	Fuse - 5A 250V	
105	1150 0024	Power Supply Cord - 250V	

9.DECAL AND SPECIAL TOOLS (G025)

1	2	3		
				
4		5	6	
				
7	8	9		
				

9.DECAL AND SPECIAL TOOLS (G025)

Index No.	Part No.	Description	Q'ty Per Assembly
1	AA00 1389	Large Decal - Energy Star	1
2	G020 1917	Decal - LD	1
3	G020 1918	Decal - Laser Diode (230V)	1
4	G025 1220	Decal - Supply	1
5	G025 1316	Decal - Motor - GS	1
6	G025 1235	Decal - Warning - Heat	1
7	5420 9507	Digital Multimeter	1
8	A190 9002	Grease - CP501 (5PCS/SET)	1
9	G004 9668	Grease : KS660 : Shin - Etsu	1
	  		

Index No.	Part No.	Description	Q'ty Per Assembly

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G025 1150	Grounding Spring - Cartridge	13- 34
G025 1151	Ground Plate - Paper Feed	13- 6
G025 1152	Ground Plate - Fusing Unit	13- 13
G025 1153	Terminal - Development	13- 9
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G025 1157	Spring - Cartridge Lock	13- 30
G025 1158	Spring Stopper	13- 33
G025 1159	Terminal Cover	13- 5
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G025 1165	Lower Bracket	3- 13
G025 1166	Seal - Lower Bracket	3- 16
G025 1170	NCU Bracket	17- 5
G025 1172	PCB Bracket	17- 20
G025 1173	Actuator - Interlock Switch	5- 16
G025 1174	NCU Shield Plate	17- 23
G025 1176	Simm Cover	3- 30
G025 1178	Simm Shield Plate	3- 29
G025 1179	Shoulder Screw	17- 25
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G025 1311	Release Lever - Paper Feed	11- 25
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